Student's Name____

SMALL GASOLINE ENGINES AG 0221

Directi	ions:	Evaluate the trainee using the rating scale below and check the appropriate nu indicate the degree of competency achieved. The numerical ratings of 3, 2, 1, and 0 intended to represent the traditional school grading system of A, B, C, D, and descriptions associated with each of the numbers focus on level of student perform each of the tasks listed below.	mber to) are not F. The ance for
Rating	Scale:	 0 - No Exposure - no information nor practice provided during training program, contraining required. 1 - Exposure Only - general information provided with no practice time, close super needed and additional training required. 2 - Moderately Skilled - has performed independently during training program, limit additional training may be required. 3 - Skilled - can perform independently with no additional training. 	nplete vision ted
01.0	Safety The stud	lent will be able to:	
	01.01	Identify safety equipment necessary for agricultural power	

1. Number of Competencies Evaluated	
2. Number of Competencies Rated 2 or 3	
3. Percent of Competencies Attained (2/1)	
Grade	
Instructor Signature	Date

01.0	Safety 0			
	The student will be able to:			02.11
0 1 2 3				
	01.01	Identify safety equipment necessary for agricultural power		02.12
		technology		02.13
	01.02	Apply basic laboratory safety instruction		02.14
	01.03	Describe safety practices when using elect equipment		-
	01.04	Apply safety practices when using tools and equipment	03.0	Oper
02.0	T 1		0 1 0 0	Ine
02.0	The stud	a Parts Identification		02.01
0 1 2 2	The stuc	ient will be able to:		03.01
	02.01	Determine what information is needed for nexts and machanics		03.04
	02.01	menual usage		03.03
	02.02	Identify the basic angine parts and the functions of each in the		03.04
	02.02	operation of an engine		05.0.
	02.03	Use the manufacturer's respective master parts manual in ordering		03.06
	02100	replacement part for an engine		05.00
	02.04	Use a manufacturer's manuals to solve the procedural problems		
		specific to a particular engine		
	02.05	Identify the parts of a magneto ignition system		
	02.06	Identify the major components of a carburetor		
	02.07	Identify the types of carburetors and describe the features of each		
		of these types of carburetors		
	02.08	Identify the basic types of governors		
	02.09	Identify the parts of a valve and its accessories		
	02.10	Identify the parts of the piston, rings and rod		

0 1 2 3		
	02.11	Identify the types of lubricating systems and describe how they operate
	02.12	Identify the parts of the camshaft and tappet mechanism
	02.13	Identify the types of crankshafts and parts thereof
	02.14	Identify the major types and applications of tools
)3.0	Operati	ng Principles
	The stuc	lent will be able to:
0 1 2 3		
	03.01	Designate an engine as a two or four cycle
	03.02	Identify engine by brand name and/or manufacturer
	03.03	Determine what information is given on the nameplate
	03.04	Identify operating conditions of small gasoline engines
	03.05	Use horsepower terms such as indicated, friction, brake and 'rated'
		in describing the size of an engine
	03.06	Define and relate the following terms:
		a. stroke
		b. bore
		c. cycle
		d. crankshaft revolution
		e. camshaft revolution
		f. principle events
		g. intake
		h. compression
		i. power

- j. exhaust
- k. camshaft timing

- 1. ignition timing
- m. BTDC
- n. TDC

$0\ 1\ 2\ 3$

	05.00	(continued) Define and relate the following terms.
		o. BDC
		p. power strokes per revolution of camshaft
		q. displacement
		r. compression ration
		s. clearance volume
	03.07	List the sequential order and explain the significance of the
		principle events in the operation of a four-stroke cycle engine
	03.08	Explain the relationship of the main parts of the four-stroke cycle
		engine to the principle events
	03.09	Identify a four-stroke cycle engine by visual observation
	03.10	Explain the difference in operation and construction of the two
		and four-stroke cycle engine
	03.11	Recognize a two-stroke cycle engine by visual observation
	03.12	Describe the combustion as the focal point of engine operation
	03.13	Describe the basic operating principles of a magneto ignition
		system
	03.14	Describe the operational principles of a carburetor
	03.15	Diagram the basic principle of carburetor to governor to throttle
		control linkage
	03.16	Describe the operation of each type of governor
	03.17	Describe the purpose and operation of valves
	. .	
04.0	Overha	ul Procedures
	The stud	dent will be able to:
0123	04.01	
	04.01	Disassemble a small engine according to the procedures outlined

(Continued) Define and relate the following terms:

- Disassemble a small engine according to the procedures outlined by the manufacturer
- $\Box\Box\Box$ 04.02 Identify the wear points on a disassembled engine
- □□□□ 04.03 Assemble a small engine according to the procedures outlined by the manufacturer
- Describe the tolerance, specifications, clearance and reject size given by the manufacturer and how these terms affect engine operation
- Identify those parts of an engine that need to be measured with a measuring device

0 1 2 3

- Use micrometer measurements to determine if parts of a small engine are within the specifications set by the manufacturer

 Use micrometer measurements to determine if parts of a small engine are within the specifications set by the manufacturer
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- Image: 100 Image:
- $\Box \Box \Box \Box \Box 04.09$ Use the manufacturer's specifications and torque data
- □□□□ 04.10 Reface valves
- $\Box\Box\Box$ 04.11 Reface valve seats
- $\Box\Box\Box$ 04.12 Adjust valve tappet clearance
- $\Box\Box\Box$ 04.13 Install the piston rings
- $\square \square \square \square 04.14$ Install the piston rod assembly
- $\Box\Box\Box$ 04.15 Install the camshaft and tappets

05.0 Troubleshooting and Tune up Procedures

The student will be able to:

0 1 2 3

- Clean and inspect the exhaust system of a two-cycle engine Identify and service the different types of air cleaners $\square\square\square\square$ 05.02 Identify and service the different types of breathers Prepare a fuel and oil mixture for a two-stroke cycle engine Identify and service the different types of spark plugs Start an engine and adjust it for speed and load Check and service the magneto and its parts for proper operation Time the point opening to the piston position Check each of the different types of carburetors for proper $\Box\Box\Box\Box$ 05.09 operation $\Box\Box\Box\Box$ 05.10 Check and adjust the governors for proper operation
- □□□□ 05.11 Find and use manufacturer's recommendations for troubleshooting problems in a small engine