

SIMPLIFYING RECORDKEEPING

FSMA PRODUCE SAFETY SERIES

Webinar will begin at 10 am PST | 11 am MDT April 2020



HOUSEKEEPING



Close all other programs running on your computer



Check your sound

– problems with
clarity, speed, etc.
switch to the
phone

Call-in number provided in the welcome email

Mute computer sound when using phone



Type in questions for speakers (or for help with viewing & sound) into question box



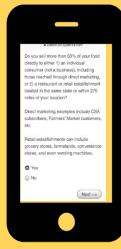
Handouts are available to download on your computer

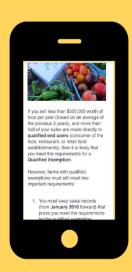


This webinar and Q&A will be focusing only on the FSMA Produce Safety Rule

STILL UNCLEAR ON THE PRODUCE SAFETY RULE?







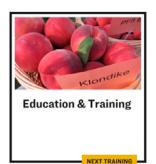
YOU'RE NOT ALONE.

https://www.uidaho.edu/extension/foodsafety-for-produce-growers

Food Safety for Produce Growers

Resources and information for produce growers impacted by the Food Safety Modernization Act and the Produce Safety Rule.







Learning Tools

LEARN MORE

UI Extension and ISDA have partnered to create a variety of online and hard copy resources to help produce growers navigate the Food Safety Modernization Act and the Produce Safety Rule. What other resources would be helpful for you in your operation? Let us know by filling out the online Produce Growers feedback form.

Training videos

Idaho State Department of Agriculture and University of Idaho Extension have partnered to create training videos that illustrate several important key aspects of the Produce Safety Rule. These videos were provided to those who attended a Produce Safety Alliance Training.



Part 1 — Introduction to the FSMA, Produce Safety Rule



Part 2 — Idaho Produce Safety Recordkeeping



Part 3 — Recordkeeping — Agricultural Water

About Exemptions

Information for Qualified-Exempt or Exempt Growers

Not all growers are fully subject to the FSMA Produce Safety Rule (PSR) — various exemptions exist for some growers depending on what they grow, whether it is processed, how much they sell, and whom they sell to.

Related links

Decision Tool questionnaire >

Forms on ISDA >

IMPORTANT PSR DATES



Business Size	Compliance Dates for Sprouts	Compliance Dates For Most Produce	Water Related Compliance Dates ¹	Compliance Date for Qualified Exemption Labeling Requirement ²	Compliance Date for Retention of Records Supporting a Qualified Exemption	
All other businesses (>\$500K)	1/26/17	1/26/18	1/26/22			
Small businesses (>\$250K-500K) ³	1/26/18	1/28/19	1/26/23	1/1/2020	1/26/16	
Very small businesses (>\$25K-250K) ⁴	1/28/19	1/27/20	1/26/24			

According to the Proposed Rule issued 9/13/17, Compliance dates for Subpart E, Agricultural Water, allow an additional four years.

Before the compliance date, every covered farm that does not qualify for an exemption must have a supervisor (such as a farm owner/operator) complete a standardized food safety training program. You can find out more about food safety training from the Produce Safety Alliance. https://producesafetyalliance.comell.edu/training

Revised 10/09/17

Business Size	Dates for Inspection
All other businesses (>\$500K)	2019
Small businesses (>\$250K-\$500K)	2020
Very small businesses (>\$25K-\$250K)	2021

³ A farm eligible for a qualified exemption must notify consumers as to the complete business address of the farm where the food is grown, harvested, packed, and held.

³ A farm is a small business if, on a rolling basis, the average annual monetary value of produce sold during the previous 3-year period is no more than \$500,000.

⁴ A farm is a very small business if, on a rolling basis, the average annual monetary value of produce sold during the previous 3-year period is no more than \$250,000.

FSMA INSPECTIONS IN IDAHO | 2019



Of the 45 inspected farms...

29%

had an observation

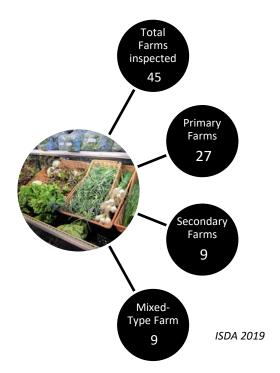
61%

of those with an observation had multiple observations **54**%

with observations corrected observations on site

71%

had no observations



The Biggest Non-compliance Sections

- Subpart D Health and Hygiene 6 Observations
- 📕 Subpart L Equipment, Tools, Buildings, and Sanitation 19 observations
- Subpart 0 Records 2 observations

What does it mean to have an observation?

a condition is observed that is **in violation** of the FDA's requirements



PSR SUBPART 0

Records

What does a record entail?

§ 112.161. Unless otherwise specified, all records required under this part must include:

- The name and location of your farm
- Actual values and observations obtained during monitoring
- An adequate description of covered produce applicable to the record – i.e. commodity name, specific varieties, brand names, lot numbers, etc.
- I The location of a growing area or other area applicable to the record i.e. what field, packinghouse
- The date and time of the activity documented







When and how do I document an activity?

- Records must be created at the time an activity is performed or observed,
- Be accurate, legible, and indelible and
- Be dated and signed or initialed by the person who performed the activity documented.
- Not all records need to be reviewed and signed by a supervisor.
- Keep records in convenient places to ensure they get done.





Other important record information

- Records must be kept for at least two years
- Keep records as originals, true copies, or electronically
- Records may be kept off-site if they can be obtained within 24-hours, if necessary
- Can be kept electronically if they can be accessed by the farm
- If they have all the required information, you don't have to duplicate your efforts existing records kept for third-party audits, buyer requirements, or organic can be used for FSMA, too.



Idaho Produce Safety Series Part 2- Idaho Produce Safety Recordkeeping



Which parts of the rule require records?

- Exemption and Qualified-Exemption (Subpart A)
- Personnel Qualifications and Training (Subpart C)
- Agricultural Water (Subpart E) four-year compliance extension
- Biological Soil Amendments of Animal Origin (Subpart F)
- Equipment, Tools, Buildings and Sanitation (Subpart L)



Exemption Records (Subpart A) - § 112.2



Only keep this documentation IF: your produce receives commercial processing that adequately reduces the presence of microorganisms of public health significance either by your customer or by the person who buys from your customer.

- You must keep a document with the produce stating that it is "not processed to adequately reduce the presence of microorganisms of public health significance."
- You must get written assurance from the buyer that produce will be processed to adequately reduce the presence of microorganisms of public health significance.

Rule Review

- Apply with the Idaho State Department of Agriculture including this documentation to maintain exemption.
- Forms:

https://agri.idaho.gov/main/inspections/
fsma-main/fsma-resources/fsma-forms/

If your buyer does not process your produce themselves, you must get verification from them that a buyer subsequent to them will adequately process it.

Exemption Records - § 112.2 – Idaho Exemption Application



	RE DEPARTMENT AG		FSMA PRO	DDUCE SAFETY	5. Was the average annual monetary value of all food (as defined in § 112.3(c)) the farm sold during the 3-calendar year period preceding the current calendar year less than \$500,000.
	IIIIIII	VERIFI	CATION	CKM	6. Do you receive any 3rd party audits? VES NO If yes, which audit?
Name:		Phone:	Email:		*For each question below check the boxes and/or fill in the information that applies to your op
Mailing Address:	Street	City	State	Zip Code	*If your produce is sold to retail, farmers markets, farm stands, large distributor, or other, please check all tapply and write the percentage of sales to each.
Name of Farm:		Farm	Phone:		Retail 0.00% % Farm Stand 0.00% % Distributor 0.00% % CSA 0.00% % Other 0.00%
Farm Address:	e	et-	6	7. 0.1	*Are you - Growing Harvesting Packing Holding Other (please explain)
heck box for	Street	City	State	Zip Code	*Ag Water Source Ground Surface Public Irrigation Method Drip Sprinkler Furrow
by bat covered commo	odities do you grow, harve	st pack or hold? Check a		Covered Unknown	
APPLES	CUCUMBERS	LEEK	PEACHES	RASPBERRIES	*Approximate total acreage
APRICOTS	GARLIC	LETTUCE	PEAS	SCALLIONS	
BLACKBERRIES	GRAPES	☐ MELONS	PEARS	SPINACH	*Approximate acreage of covered commodity grown
BLUEBERRIES	☐ HERBS	■ MUSHROOMS	PEPPERS	STRAWBERRIES	
CABBAGE	HUCKLEBERRIE	S NECTARINES	PLUMS	SUMMER SQUASH	
	KALE	ONIONS	RADISH	TOMATOES	
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Qualified Exemption Records (Subpart A) - § 112.7



Only keep this documentation IF: you qualify for a qualified-exemption

- You must keep sales receipts to demonstrate eligibility.
 Receipts must be dated, but no signature is required.
- You must get annual verification of your qualified-exempt status and keep it on file.

In Idaho, this means applying annually with the Idaho State Department of Agriculture by the end of December of that year for the following year.

The annual application verifying the farm's qualified exemption must be reviewed, dated, and signed by a supervisor.

Rule Review

- Qualified-exempt growers sell less than \$500k per year in food sales with over 50% of those sales going to "qualified end-users" – grocery stores, CSAs, farmer's markets, etc. – sold within 275 miles from the farm.
- bit.ly/psrdecisiontool
- Forms:

https://agri.idaho.gov/main/inspections/
fsma-main/fsma-resources/fsma-forms/

Qualified Exemption Worksheet

This form is for your use only to assist in calculating produce sales. Please <u>do not</u> return this form to ISDA.

Qualified Exemption from the Produce Safety Rule (PSR)

How to find your Total Average Annual Food Sales to qualified end-users:

Sales receipts or records reflecting total food sales to qualified end-users over the previous three (3) calendar years:

Year 1 Food Sales to qualified end- users	+	Year 2 Food Sales to qualified end- users	+	Year 3 Food Sales to qualified end- users	÷	3	=	Total Average Annual Food Sales to qualified end- users
								\$ 0.00

How to find your Total Average Annual Food Sales:

Sales receipts or records reflecting total food sales over the previous three (3) calendar years:

								Total Average
Year 1 Food Sales	_	Year 2 Food Sales	_	Year 3 Food Sales	·	3	_	Annual Food Sales
	'					,		\$ 0.00

^{*}Food: means (1) articles used for food or drink for man or other animals, (2) chewing gum, and (3) articles used for components of any such article, and includes seeds and beans used to grow sprouts.

How to find your Percentage of Food Sales to qualified end-users:

*Qualified end-users are consumers of food or restaurants or retail food establishments that are in the same state or Indian reservation as the farm that produced the food, or not more than 275 miles from such farm. Both of the following requirements must be met for qualified exemption: (1) more than 50% of your average annual food sales are to qualified end-users and (2) annual food sales are less than \$500,000. 21 CFR §112.5 (a)(1)(2)

To be eligible for a qualified exemption and modified requirements, more than half of your average annual food sales must be sales to a qualified end-user and total food sales cannot exceed \$500,000 during a calendar year.

Average Annual Food Sales to		Total Average				Percent of sales to qualified end-user
qualified end-users (3 - years)		Annual Food Sales	4	100		0.00
\$ 0.00	·	\$ 0.00	Α	100	=	0.00

This publication was made possible by Grant Number 5U18FD005916 from the Idaho State Department of Agriculture. Its contents are solely the responsibility of the authors and do not necessarily represent the official views of the FDA.





Calculate **total** average food sales to qualified end-users over three years.



Calculate your **total** average food sales over three years. (Must be under \$500k to qualify)



Calculate what percentage of sales went to qualified end-users.
(Must be over 50% to qualify)

Qualified Exemption Records - § 112.7 Idaho Application



STATE DO OF ASE	EPARTMENT AGI	RICULTU		PARTMENT OF PRODUCE SAFET ON FORM
Name:		Phone:		Email:
Mailing Address:	Street	City	State	Zip Code
Name of Farm:		i i	Farm Phone:	
Farm Address:				
heck box for	Street	City	State	Zip Code
overage (if known): hat covered commodit			Commercial Exempti	
APPLES APRICOTS BLACKBERRIES BLUEBERRIES CABBAGE CHARD CHERRIES	CUCUMBERS GARLIC GRAPES HERBS HUCKLEBERRIE	LEEK LETTU MELC	PEA JICE PEA INS PEA HROOMS PEPI ARINES PLU	CHES
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	nual monetary value of all food (as of receding the current calendar year l		e farm sold during the 3-
6. Do you receive any 3	rd party audits? ves no	f yes, which audit?	
*For each qu	estion below check the boxes and/	or fill in the information	that applies to your operation
	to retail, farmers markets, farm starcentage of sales to each.	ands, large distributor, o	r other, please check all that
Retail%	Farm Stand 0.00% % Distributor	0.00% % CSA 0.00%	% Other 0.00% %
*Are you - Growing	Harvesting Packing Holding	Other (please explain)	
*Ag Water Source	Ground Surface Public	*Irrigation Method	Drip Sprinkler Furrow
*Approximate total acr	eage		
Planting t Additional Comments:	o Harvesting t o	Packing	to
Signature:		review j	d exempt farms need to annually farm sales records, complete this ad submit to ISDA for exemption consideration. Date:
For official use only	Date Received:	Date R	eviewed:
Y or N Paperwork If No, provide com	k reviewed and no discrepancies	Reviewed By:	
Send form to:	ISDA FSMA Produce Program PO BOX 7249	Email:	fsma@isda.idaho.gov
	Boise, ID 83707	Phone:	(208) 332-8500

Page 1 of 2

Personnel Qualification Records (Subpart C) - § 112.30



1

Training records must include

- Date of training
- Topics covered
- The names of individuals trained



Must be reviewed, dated, and signed by a supervisor.

Rule Review

Examples of required trainings:

- Hygiene and health
- Food safety
- Recognizing and not harvesting contamination
- Inspecting and correcting problems with equipment

See §112.22 for the full list of requirements

Worker Training Record Template

Name and address of farm:	Date:
Trainer:	Training time:
Topics Covered:	
Training materials: Please attach any printed mate relevant SOPs or sections of the farm food safety pla	•
Employee Name (please print)	Employee Signature
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	
11	
12.	
Reviewed by:Title	

Agricultural Water Records Subpart (E) - 112.50(B)







Does not require supervisor review

Name and address of farm:

Reviewed by:

Rule Review

At least once annually, you must inspect all agricultural water systems, to the extent they are under your control. 112.42(a)

Water System Inspection Record Template

(Produce Safety Alliance, 2020)

Date	Time	Water Source and/or Distribution System	Observations	Corrective Actions Taken	Initials
4/22/16	7:00 AM	Well 1, north field	Well casing in good shape, backflow prevention device in place, no broken pipes	None	EAB
4/22/16	9:00 AM	Pond, south field	Significant geese presence	Introduced swan decoys. Will monitor	EAB

Agricultural Water Records Subpart (E) - 112.50(B)



2 Water treatment monitoring

Rule Review

Date:

Water treatment carried out under § 112.43(b) must be documented.



Must be reviewed, dated, and signed by a supervisor.

Name and address of farm:

Reviewed by:

(Produce Safety Alliance, 2020)

Water Treatment Monitoring Record Template

Please see the food safety plan for overall water treatment procedures. Water Corrective Action Needed Sanitizer Date Time Water pH Turbidity Initials Temperature (name & rate) (yes or no) NaOCI Yes - pH was too high, added citric 10/14/16 8:35 am 8.5 65° F 25 NTU EAB acid; retested -pH 7.0 75 ppm NaOCI 10/14/16 12:00 pm 7.0 72° F 47 NTU EAB 55 ppm

*Not all of the above factors may need to be recorded. Refer to the product's EPA label for specific use instructions.

Agricultural Water Records Subpart (E) - 112.50(B)





Water die off corrective measures taken for water that does not meet the water quality profile required in the rule



Must be reviewed, dated, and signed by a supervisor.

Rule Review

You must document corrective measures taken in accordance with § 112.45(b) to demonstrate the needed number of dates to achieve an acceptable die-off and the interval between the last watering and harvest.

(Produce Safety Alliance, 2014)

Agricultural Water Die-Off Corrective Measures Record *Template*

Name and address of farm	:		
		EX	AMPLE
Water source:		Water source: Southwest p	oond
Current calculated GM:	CFU/100 mL water	Current Calculated GM:	190 CFU/100 mL water
Current calculated STV:	CFU/100 mL water	Current Calculated STV:	690 CFU/100 mL water
Calculated Interval*:	Days	Calculated Interval:	1 days (0.5-log)
Adjusted GM:	CFU/100 mL water	Adjusted GM:	60 CFU/100 mL water
Adjusted STV:	CFU/100 mL water	Adjusted STV:	220 CFU/100 mL water
	Date and time of beginning of	Date and time of end of last Time interval sign	nce last Harvest Supervisor

Field	Crop	Date and time of beginning of crop harvest	Date and time of end of last water application	Time interval since last water application	Harvest Supervisor Initials
2A	Cortland Apple	9/23/2016, 1:00 PM	9/21/2016, 4:00 PM	2 days	DMP
2A	Cortland Apple	9/25/2016, 10:00 AM	9/21/2016, 4:00 PM	4 days	DMP
* Attach d	ocumentation to support ca	alculations (e.g. the Ag Water Excel T	ool at wcfs.ucdavis.edu). If a die-of	f rate other than the specifie	d 0.5 log/day in

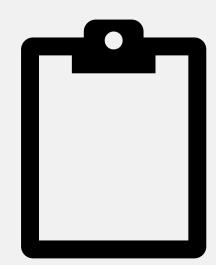
^{§ 112.45(}b)(1) is used, include documentation supporting the alternative die-off rate as required by § 112.50(b)(8).

Reviewed by: Title: Date:





Business Size	Water Related Compliance Dates ¹
All other businesses (>\$500K)	1/26/22
Small businesses (>\$250K-500K) ³	1/26/23
Very small businesses (>\$25K-250K)4	1/26/24



Examples of other required water-related records:

- Water tests
- Scientific data or information related to the adequacy of water treatment methods
- Scientific data or information that supports various applicable microbial die-off rates
- Annual results or certificates of public water system water tests and quality

Biological Soil Amendments Records (Subpart F) - § 112.60(B)



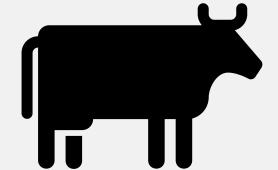
Only keep this documentation IF: you use soil amendments of animal origin

- Must be reviewed, dated, and signed by a supervisor.
 - If made on-farm, you must document the treatment process. (e.g., controls such as time, temperature, and turnings were achieved).
 - b. If made off-farm, you must get documentation of the treatment process annually.
 - Verification of using a scientifically valid process to treat the product
 - Verification it was handled / stored in a way that protects against contamination.

Rule Review

"Of animal origin" means in whole or in part, of materials of animal origin, such as any combination of:

- manure
- non-fecal animal byproducts
- animal mortalities
- table waste



Compost Treatment Record Template

me and addre	ss of farm:					
pe of compost method.Windrow		Date piled: 9-15-2016	Date finished:	Row number:2		
t all ingredien	ts added to compost୍ଦ <u>u</u>	ltry litter, kitchen scraps, d	ried leaves, straw			
se this record fo	or on farm composting. Reco	ord the date piled, turning dat	es, and the temperatures m	aintained. Use one sheet for e	ach pile or re	
Date Turned	Temp/Time Test Area 1	Temp/Time Test Area 2	Temp/Time Test Area 3	Temp/Time Test Area 4	Initials	
9-25-2016	135 F/ 2:00 PM	138 F/2:01 PM	140 F/ 2:03 PM	135 F/ 2:04 PM	EAB	
9-26-2016	137 F/ 2:15 PM	137 F/2:18 PM	138 F/ 2:19 PM	137 F/ 2:25 PM	EAB	
	-	-	_	enclosed system OR a tempe oduce Rule. 2015. Rule 21 CFI		
iewed by:		1	Title:	Date:		

FSMA PSR reference § 112.60(b)(2) Confidential Record

Equipment, Tools, Sanitation Records (Subpart L) - § 112.140(B)(2)





You must establish records and document the cleaning and sanitizing of tools and equipment used in covered activities on the farm.



Must be reviewed, dated, and signed by a supervisor.

Rule Review

You don't always have to sanitize when you clean – it is up to your best judgment, but it is always a good idea.

(Produce Safety Alliand	e, 2020
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Name and address of farm:	
l ist t	the date, time, tool or equipment name, and method for each cleaning or sanitizing activity

Date	Time	List tools/equipment	Cleaned and/or Sanitized?	Method used	Cleaned By (initials)
10/11/16	10:07 AM	Harvest tools	cleaned	See Cleaning SOP (Removed dirt with brush, washed with detergent, rinsed, air dried)	EAB
10/11/16	10:30 AM	Dump Tank	cleaned and sanitized	See Dump Tank Cleaning and Sanitizing SOP (drained tank, washed with detergent, rinsed, sanitized with 150 ppm NaOCI)	EAB

Reviewed by:	 Title:	 Date:	

ADDITIONAL RESOURCES



ON-FARM READINESS REVIEW

- I On-Farm Readiness Review (OFRR) is a collaborative project between the University of Idaho and the Idaho State Department of Agriculture intended to help prepare farmers for compliance with the PSR.
- On-Farm Readiness Reviews:
 - Assist farmers with understanding how the PSR applies to their operation.
 - Are voluntary, non-regulatory reviews to prepare farmers for regulatory inspections if they are covered by the PSR.
 - Provide specific educational tools to individual operations on how to comply with the PSR.
 - Contact Lu Hauger at <u>Lhauger@Uidaho.edu</u> for more information

UI EXTENSION PRODUCE SAFETY WEBSITE

https://www.uidaho.edu/extension/food-safety-for-produce-growers

Training videos

- Spanish resources
- Templates for documentation
- Free on-farm resource online ordering
- Produce Safety Newsletter
- Webinars







PSR live Q&A with:



Ariel Agenbroad
Area Extension Educator
Community Food Systems and
Small Farms



Colette DePhelps
Area Extension Educator
Community Food Systems



Lu Hauger Associate Extension Educator Commercial Produce Safety



Casey Monn FSMA Program Manager Idaho State Department of Agriculture

Thank you for all that you do.

FSMA PRODUCE SAFETY WEBINAR SERIES

Mondays in April @ 10 am PST | 11 am MDT

April 6
Creating hygienic habits on the farm
April 13
Sanitation basics under the PSR
April 20

Simplifying recordkeeping





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